

Work Order ID 69205

Wednesday, May 04, 2011 4:10:14 PM



Page 1

Item ID: D2732-030

Accept



Setup Start



Revision ID:

Stop



Item Name: Rubber Cushion

Start Date: 5/4/2011 Start Qty: 50.00



Cust Item ID:

Required Date: 5/6/2011 Req'd Qty: 50.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-05-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
Packaging	Memo	0.00							
Packaging	Cut as per dwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: 402	0.00							
Packaging	Memo	0.00							
Packaging									

SP 11/05/16 (52) (52)

SP 11/05/16

(52)

11/5/16 (52) 52

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/18

11-05-18
(62)

Picklist Print

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Work Order ID: 69205



Parent Item: D2732-030



Parent Item Name: Rubber Cushion

Start Date: 5/4/2011

Required Date: 5/6/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732		Manufactured	No			100	f	315.2360	0.25	13.15789			
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Rubber Extrusion



Location

Loc Qty

Loc Code

ST410

315.236

64283

315.236

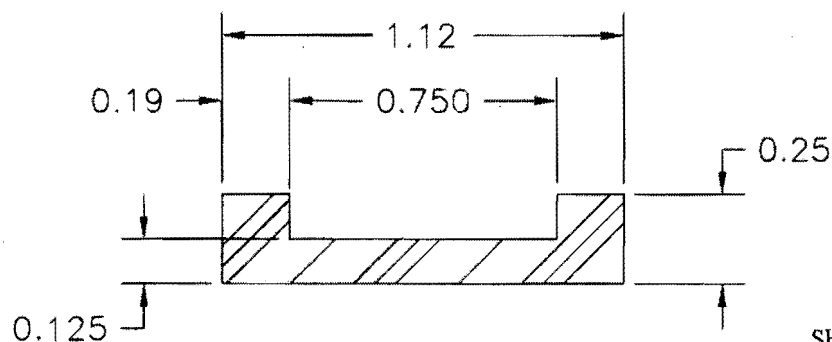
Handwritten signature
4/05/11

~~13.15789~~
13.90789



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
Bi	<i>1P</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
09/03/06 KE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 09205

011-05-4

D2732-050 RUBBER CUSHION
|
LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003